

## **GRIP BELT AND ITS FABRICATION METHOD**

### **ABSTRACT OF THE DISCLOSURE**

A grip belt having a nonwoven fabric base material, which has through holes through the top and bottom surfaces, an elastic  
5 polyurethane cover layer bonded to the top surface of the nonwoven fabric base material and filled up the through holes, a plurality of small air holes formed in the elastic polyurethane cover layer adjacent to the nonwoven fabric base material, and a plurality of air  
10 cells formed in the elastic polyurethane cover layer within and around the through holes.